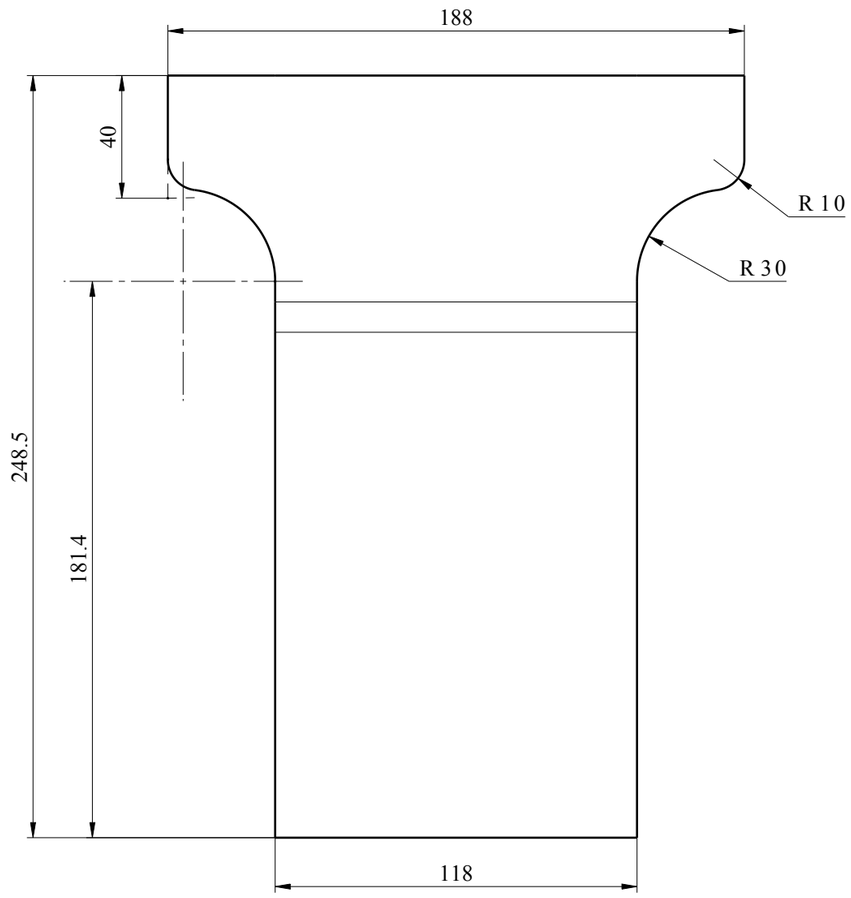
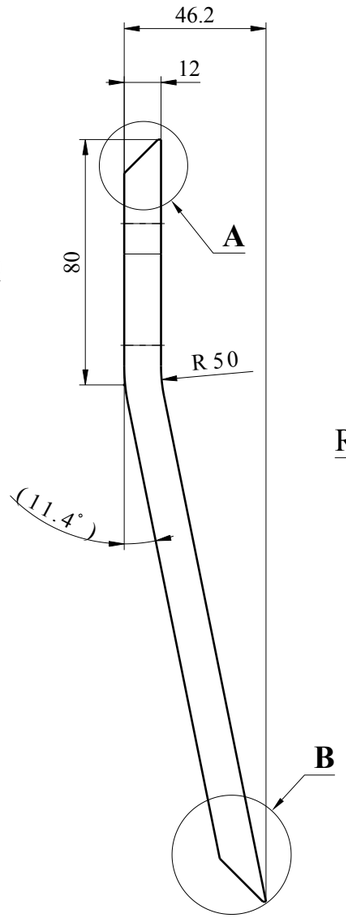
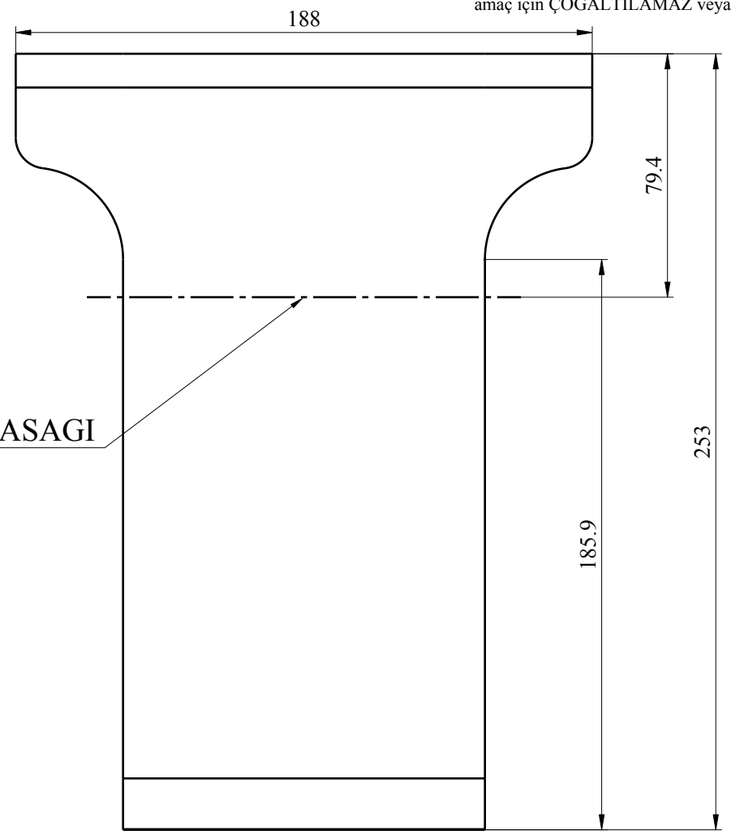
Bu çizim TÜRASAŞ'ın yazılı izni olmadan herhangi bir amaç için ÇOĞALTILAMAZ veya KULLANILAMAZ.

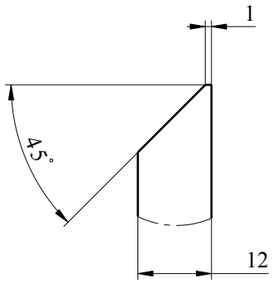




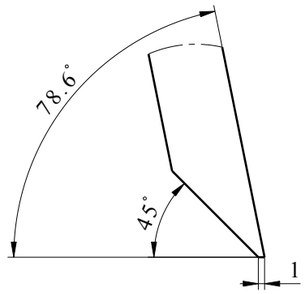


R: 50mm AÇI: 11,408deg ASAGI

Unfolded view



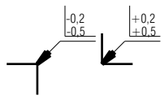
Detail A
Scale: 1:1



Detail B
Scale: 1:1

NOTES:

1. MANUFACTURING SHALL BE DONE ACC. TO STANDARD OPERATING PROCEDURES.
2. UNFOLDED VIEW FOR INFORMATION ONLY. ELEMENT PRODUCER IS OBLIGATE FOR KEEPING FINAL DIMENSION.



Thermal cutting: ISO 9013-332

for chamfered edges: Ra 12,5 ISO 2768-cK

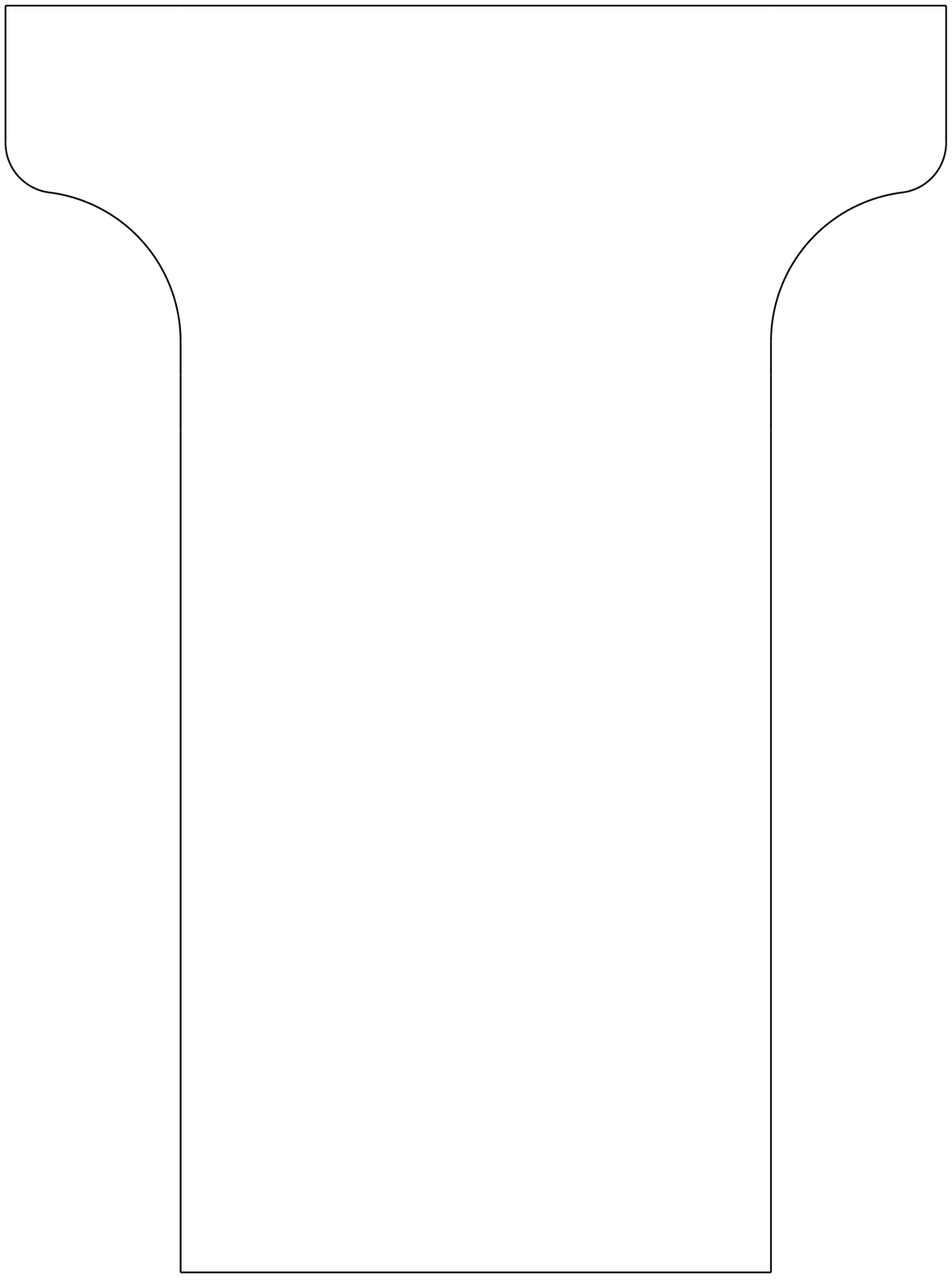
General element roughness: Ra 12,5 ( )

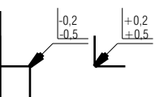
	PLATE	EN 10025-2	S355J2+N	2,864	248x188x12
Adet	Parça Adı	Standart No	Malzeme	Birim Ağırlık Kg	Yarı Mamülün Ölçüleri

Bu çizim kritik kalite parametresi içerir mi? Hayır — Kritik kalite parametresi şu şekilde gösterilmiştir. CTQ

Grup No:	Tasnif No:		Toleransı verilmeyen ölçüler için ilgili standartlar: EN 13920 BBF (Kaynaklı yapılar) EN 22768-1m (Uzunluk ve açı ölçüleri) EN 22768-2 K (Şekil ve Konumlar)	**TÜRASAŞ** Türkiye Raylı Sistem Araçları Sanayii A.Ş. Eskişehir Bölge Müdürlüğü
Tip	Tadilat			
E5000	-			
Resim	M.ERSOY	23.08.2022	Onay: T.EROĞLU	den proje
Kontrol	M.AKÇA	06.08.2021	Tarih: 13.08.2021	Bu yerine geçti.
Ky Müh.			**PLATE**	Komple Resim/Poz No
Kaynak Parametresi	- - -			
Ölçek 1:2	Kağıt Ebadı A3			**001BF9900031-000M**

Sayfa 1/2




-0,2
-0,5
+0,2
+0,5